



**Stephen P. Levine**

Group Leader - Formulation Science

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## Background and Experience

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Stephen is the Technical Services Group Leader at Emerson Resources, Inc. He has worked in the pharmaceutical and chemical industries during the past 13 years in the areas quality control, specialty coating applications, solid and liquid dose development, litigation support, analytical liaison, clinical trial manufacturing, new product development, and process optimization.

Mr. Levine holds a B.S. in Applied Human Anatomy and Physiology from Boston University's Sargent College, and M.Div. Stephen started his scientific career with National Starch and Chemical, and then began working with Dr. Charles Signorino in C.S. Associates and Emerson Resources in 1998.

Coupling formulation development with process engineering and technical transfer Stephen is accomplished in a wide array of solid dose development including pre-formulation, granulation, tableting, multi-particulate cores and coatings, chewables, and controlled release. Stephen has developed specific expertise in various coating systems including taste masking, organic solvent, emulsions, and sugar coating. His work in coating platforms development is rooted in design of experiment, statistical evaluation, and quality by design.

Stephen is a member of and has been a speaker for the American Association of Pharmaceutical Scientists, has had several technical publications and posters released in North America and Europe and serves as an instructor of the Emerson Science Center and for Thomas Engineering, Inc.

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